

# TUC2023 Dull High Abrasion Water Base Topcoat for PVC and TPO

## TECHNICAL DATA SHEET

Technical Specifications	TUC2023 Dull*
% Solids	33.0 +/- 2.0
Viscosity	28.0 +/- 3.0 seconds #3 Zahn
Weight per Gallon (lbs)	8.6 +/- 0.2
Grind	7+
Gloss (Black PVC &TPO)	1.0 +/- 0.2
Solvent System	Water / 9% Isopropyl Alcohol
Stain Test (All clean with 70% IPA wipes) (Cleans with soap & water)	<ul style="list-style-type: none"><li>• Resistant to: Black &amp; Red permanent marker</li><li>• Coffee &amp; Denim</li></ul>
Bally Flex Test	100,000 Cycles
Wyzenbeek Test	100,000 Cycles
Taber Abrasion (CS10 Wheel, 1000Grams)	2000 Cycles

\*Used in conjunction with TUC2022 (Water Based Polyurethane/acrylic Primer) or TIC1598R (Solvent Based PVC Acrylic Primer).

TUC2023 is a water based acrylic topcoat. It has high abrasion, stain resistant and non-burnishing properties. This topcoat can be applied to both PVC and TPO base material.

This coating is stable and does not need to be re-crosslinked over time. The solution will not gel or lose properties if fully mixed under agitation and the viscosity is maintained at 25-32 seconds #3 Zahn. When finished with a run, drain the pan, adjust the viscosity and store the remainder in a sealed drum until needed again. Consult SOP's for handling instructions and recommended conditions of use.

PACKAGING: 30-Gallon Drum = 200 lbs

