

TUC1388R Dull SRT-Denim Stain Resistant Topcoat and TUC1389R Gloss SRT-Denim Stain Resistant Topcoat

TECHNICAL DATA SHEET

Technical Specifications	TUC1388R Dull*	TUC1389R Gloss*
% Solids	32-38	32-38
Viscosity	11.0 +/- 3.0 seconds #3 Zahn	11.0 +/- 3.0 seconds #3 Zahn
Weight per Gallon (lbs)	7.8 +/- 0.2	7.8 +/- 0.2
Grind	7+	7+
Gloss	1.5 +/- 0.2	35
Solvent System	Methyl Ethyl Ketone	Methyl Ethyl Ketone

*Used in conjunction with TUC1412 or TUC1386 (Solvent) Polyurethane Primers

Stain Test (over TUC-1386 Dull PU Primer only):

TUC1388R/1389R Topcoat - 93%; TUC1387 Crosslinker - 7%: Draw down with 95Q roller, then put in oven for 60 sec @ 300°F. Check stain with black permanent marker - must clean completely with 100% IPA.

When blended with the TUC1387 Crosslinker at the correct proportion and allowed to cure at the proper temperature, TUC1388R/1389R Topcoats will produce a stain resistant coating resistant to black permanent marker, blue jean denim stain, and coffee stains. The topcoat passes GM World Wide specifications and Ford's 400,000 Bally Flex test. When tested on a Martindale, blue jean denim will produce a slight marking that will readily clean with only soap and water. All stains can be completely removed with 100% IPA and a clean white cloth.

These coatings are stable and do not need to be re-crosslinked over time. They will not gel or lose properties if their viscosity is maintained at 14-15 seconds #3 Zahn. When finished with a run, drain the pan, adjust the viscosity, and store the remainder in a sealed drum until needed again. Consult SOP's for these products for handling instructions and recommended conditions of use.

PACKAGING

55-Gallon Drum - 360 lbs
330-Gallon Tote - 2200 lbs

